



OIL PAN INSTALLATION GUIDE

ISO 9001
CERTIFIED



VIEW VIDEO

Oil Pan Installation Guide

Thank you for selecting PAI for your new Oil Pan.

www.paiindustries.com

IIF-1283



Step One



✓ Drain & Uninstall the Existing Oil Pan

Drain the old oil from the pan, then remove all bolts.

Step Two



✓ Prepare the Parts Needed for Install

Inspect new oil pan, then assemble components as needed.

FREE OIL PAN GASKET INCLUDED.*

Free gasket only for select PAI Oil Pans.

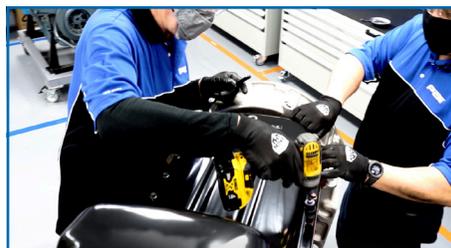
Step Three



✓ Prepare the Block's Surface

Thoroughly clean the block's mounting surface, ensuring no oil or debris is present.

Step Four



✓ Install New PAI Oil Pan & Gasket

Align the gasket with bolt holes on the block. Lastly, place and bolt Oil Pan on the block using the recommended torque value and sequence.