

# INTERNATIONAL ENGINE KIT

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**ISO 9001**  
CERTIFIED

# INTERNATIONAL

## ENGINE KIT QUICK REFERENCE CHARTS

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# PAI INTERNATIONAL ENGINE KITS

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(+) HIGH PERFORMANCE AVAILABLE BY ADDING (HP) TO THE END OF KIT NUMBER

## DT-360 PLN

360104-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
470050	1823859C91	Main Bearing Kit	1
470085	1823863C91	Rod Bearing Kit	1
450522	1822588C1	Fuel Filter	1
450501	1811953C1	Oil Filters	2
431279	N/A	Pan Gasket Kit	1
431243	1817255C95	Upper Gasket Kit	1
405020	1817251C91	Ring Kits	6
401011	1817250C92	Cylinder Kits w/o Piston Rings	6
Cylinder Kit Includes			
410010	1817178C2	Piston	1
410012	1809914C1	Pin	1
410011	326751R1	Retainers	2
400006	1809935C4	Liner	1
421204	1809938C91	O-Ring Kit	1

## DT-360 PLN

360204-(*) OVERHAUL KIT (OUT OF FRAME)			
PAI Ref.	OEM Ref.	Description	Qty.
470050	1823859C91	Main Bearing Kit	1
470080	1810038C92	Rod Bearings	6
450522	1822588C1	Fuel Filter	1
450501	1811953C1	Oil Filters	2
431246	1810784C97	Overhaul Gasket Kit	1
405020	1817251C91	Ring Kits	6
401011	1817250C92	Cylinder Kits w/o Piston Rings	6
Cylinder Kit Includes			
410010	1817178C2	Piston	1
410012	1809914C1	Pin	1
410011	326751R1	Retainers	2
400006	1809935C4	Liner	1
421204	1809938C91	O-Ring Kit	1

## DT-408 PLN

408101-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
470120	2511360C91	Main Bearing Kit	1
470100	1822389C91	Rod Bearings	6
450502	1833121C1	Oil Filter	1
450522	1822588C1	Fuel Filter	1
431277	N/A	Pan Gasket Kit	1
431251	1822328C94	Upper Gasket Kit	1
421210	1822322C92	O-Ring Kits	6
405005	1817247C93	Ring Kits	6
400004	1815674C1	Liners	6
410017	N/A	Piston Kits	6
Piston Kit Includes			
410016	1822217C3	Piston	1
410021	1818552C1	Pin	1
410003	1818702C1	Retainers	2

## 7.3/444 PLN

444101-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
470185	N/A	Main Bearing Kit	1
470090	1802200C3	Rod Bearings	8
431326	1811050C97	Upper Gasket Kit	1
BSR-0385	1830856C1	Sealants only	2
405045	1813171C92	Ring Kits	8
410078	1816674C91	Piston Kits	8
Piston Kit Includes			
410081	1813154C1	Piston	1
410008	1804321C2	Pin	1
410007	1804308C1	Retainers	2

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



# PAI INTERNATIONAL ENGINE KITS

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## DT-466 PLN

466101-(*) INFRAME KIT (NARROW BEARING)			
PAI Ref.	OEM Ref.	Description	Qty.
<b>470020</b>	1823847C91	Main Bearing Kit	1
<b>470070</b>	1823855C91	Rod Bearing Kit	1
<b>431278</b>	N/A	Pan Gasket Kit	1
<b>431204</b>	1817254C96	Upper Gasket Kit	1
<b>401005</b>	1817645C94	Cylinder Kits	6
Cylinder Kit Includes			
<b>410001</b>	1817520C2	Piston	1
<b>410002</b>	670675C1	Pin	1
<b>410004</b>	326874R1	Retainers	2
<b>405005</b>	1817247C93	Ring Kit	1
<b>400005</b>	1810504C2	Liner	1
<b>421200</b>	680086C1	O-Ring Kit	1

## DT-466 PLN

466102-(*) INFRAME KIT (WIDE BEARING)			
PAI Ref.	OEM Ref.	Description	Qty.
<b>470025</b>	1823843C91	Main Bearing Kit	1
<b>470075</b>	1823851C91	Rod Bearing Kit	1
<b>431278</b>	N/A	Pan Gasket Kit	1
<b>431204</b>	1817254C96	Upper Gasket Kit	1
<b>401005</b>	1817645C94	Cylinder Kits	6
Cylinder Kit Includes			
<b>410001</b>	1817520C2	Piston	1
<b>410002</b>	670675C1	Pin	1
<b>410004</b>	326874R1	Retainers	2
<b>405005</b>	1817247C93	Ring Kit	1
<b>400005</b>	1810504C2	Liner	1
<b>421200</b>	680086C1	O-Ring Kit	1

## DT-466 PLN

466103-(*) INFRAME KIT WITH FILTERS			
PAI Ref.	OEM Ref.	Description	Qty.
<b>470120</b>	2511360C91	Main Bearing Kit	1
<b>470100</b>	1822389C91	Rod Bearings	6
<b>450502</b>	1833121C1	Oil Filter	1
<b>450522</b>	1822588C1	Fuel Filter	1
<b>431277</b>	N/A	Pan Gasket Kit	1
<b>431251</b>	1822328C94	Upper Gasket Kit	1
<b>401016</b>	1824823C93	Cylinder Kits	6
Cylinder Kit Includes			
<b>410024</b>	1824810C1	Piston	1
<b>410021</b>	1818552C1	Pin	1
<b>410003</b>	1818702C1	Retainers	2
<b>405001</b>	1825461C92	Ring Kit	1
<b>400004</b>	1815674C1	Liner	1
<b>421210</b>	1822322C92	O-Ring Kit	1

## DT-466 PLN

466103-(*) INFRAME KIT WITHOUT FILTERS			
PAI Ref.	OEM Ref.	Description	Qty.
<b>470120</b>	2511360C91	Main Bearing Kit	1
<b>470100</b>	1822389C91	Rod Bearings	6
<b>431277</b>	N/A	Pan Gasket Kit	1
<b>431251</b>	1822328C94	Upper Gasket Kit	1
<b>401016</b>	1824823C93	Cylinder Kits	6
Cylinder Kit Includes			
<b>410024</b>	1824810C1	Piston	1
<b>410021</b>	1818552C1	Pin	1
<b>410003</b>	1818702C1	Retainers	2
<b>405001</b>	1825461C92	Ring Kit	1
<b>400004</b>	1815674C1	Liner	1
<b>421210</b>	1822322C92	O-Ring Kit	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



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## DT-466 PLN

466104-(*) INFRAME KIT WITH FILTERS			
PAI Ref.	OEM Ref.	Description	Qty.
470120	2511360C91	Main Bearing Kit	1
470100	1822389C91	Rod Bearings	6
450502	1833121C1	Oil Filter	1
450522	1822588C1	Fuel Filter	1
431277	N/A	Pan Gasket Kit	1
431251	1822328C94	Upper Gasket Kit	1
401014	1824820C92	Cylinder Kits	6
Cylinder Kit Includes			
410022	1823930C1	Piston	1
410021	1818552C1	Pin	1
410003	1818702C1	Retainers	2
405005	1817247C93	Ring Kit	1
400004	1815674C1	Liner	1
421210	1822322C92	O-Ring Kit	1

## DT-466 PLN

466104-(*) INFRAME KIT WITHOUT FILTERS			
PAI Ref.	OEM Ref.	Description	Qty.
470120	2511360C91	Main Bearing Kit	1
470100	1822389C91	Rod Bearings	6
431277	N/A	Pan Gasket Kit	1
431251	1822328C94	Upper Gasket Kit	1
401014	1824820C92	Cylinder Kits	6
Cylinder Kit Includes			
410022	1823930C1	Piston	1
410021	1818552C1	Pin	1
410003	1818702C1	Retainers	2
405005	1817247C93	Ring Kit	1
400004	1815674C1	Liner	1
421210	1822322C92	O-Ring Kit	1

## DT-466 PLN

466105-(*) INFRAME KIT (NARROW BEARING)			
PAI Ref.	OEM Ref.	Description	Qty.
470020	1823847C91	Main Bearing Kit	1
470070	1823855C91	Rod Bearing Kit	1
431278	N/A	Pan Gasket Kit	1
431204	1817254C96	Upper Gasket Kit	1
401007	N/A	Cylinder Kits	6
Cylinder Kit Includes			
410005	N/A	Piston	1
410002	670675C1	Pin	1
410004	326874R1	Retainers	2
405010	N/A	Ring Kit (4 Rings)	1
400005	1810504C2	Liner	1
421200	680086C1	O-Ring Kit	1

## DT-466 PLN

466106-(*) INFRAME KIT (WIDE BEARING)			
PAI Ref.	OEM Ref.	Description	Qty.
470025	1823843C91	Main Bearing Kit	1
470075	1823851C91	Rod Bearing Kit	1
431278	N/A	Pan Gasket Kit	1
431204	1817254C96	Upper Gasket Kit	1
401007	N/A	Cylinder Kits	6
Cylinder Kit Includes			
410005	N/A	Piston	1
410002	670675C1	Pin	1
410004	326874R1	Retainers	2
405010	N/A	Ring Kit (4 Rings)	1
400005	1810504C2	Liner	1
421200	680086C1	O-Ring Kit	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



# PAI INTERNATIONAL ENGINE KITS

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## DT-466 PLN

466107 (*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
470120	2511360C91	Main Bearing Kit	1
470100	1822389C91	Rod Bearings	6
450502	1833121C1	Oil Filter	1
450522	1822588C1	Fuel Filter	1
431277	N/A	Pan Gasket Kit	1
431251	1822328C94	Upper Gasket Kit	1
401020	1822329C94	Cylinder Kits	6
Cylinder Kit Includes			
410020	1822097C2	Piston	1
410021	1818552C1	Pin	1
410003	1818702C1	Retainers	2
405005	1817247C93	Ring Kit	1
400004	1815674C1	Liner	1
421210	1822322C92	O-Ring Kit	1

## DT-466 PLN

466107-(*) INFRAME KIT WITHOUT FILTERS			
PAI Ref.	OEM Ref.	Description	Qty.
470120	2511360C91	Main Bearing Kit	1
470100	1822389C91	Rod Bearings	6
431277	N/A	Pan Gasket Kit	1
431251	1822328C94	Upper Gasket Kit	1
401020	1822329C94	Cylinder Kits	6
Cylinder Kit Includes			
410020	1822097C2	Piston	1
410021	1818552C1	Pin	1
410003	1818702C1	Retainers	2
405005	1817247C93	Ring Kit	1
400004	1815674C1	Liner	1
421210	1822322C92	O-Ring Kit	1

## DT-466 PLN

466108-(*) INFRAME KIT (HEUI)			
PAI Ref.	OEM Ref.	Description	Qty.
470025	1823843C91	Main Bearing Kit	1
470075	1823851C91	Rod Bearing Kit	1
431278	N/A	Oil Pan Gasket Kit	1
431204	1817254C96	Upper Gasket Kit	1
401003	1817189C93	Cylinder Kits	6
Cylinder Kit Includes			
410006	1817188C1	Piston	1
410002	670675C1	Pin	1
410004	326874R1	Retainers	2
405005	1817247C93	Ring Kit	1
400005	1810504C2	Liner	1
421200	680086C1	O-Ring Kit	1

## DT-466 HEUI

466109-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
470120	2511360C91	Main Bearing Kit	1
470100	1822389C91	Rod Bearings	6
450502	1833121C1	Oil Filter	1
450522	1822588C1	Fuel Filter	1
431277	N/A	Pan Gasket Kit	1
431256	1824970C95	Upper Gasket Kit	1
401018	1825690C93	Cylinder Kits	6
Cylinder Kit Includes			
410023	1825585C2	Piston	1
410021	1818552C1	Pin	1
410003	1818702C1	Retainers	2
405001	1825461C92	Ring Kit	1
400004	1815674C1	Liner	1
421210	1822322C92	O-Ring Kit	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



# PAI INTERNATIONAL ENGINE KITS

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## DT-466 HEUI

466110-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
470120	2511360C91	Main Bearing Kit	1
470100	1822389C91	Rod Bearings	6
450502	1833121C1	Oil Filter	1
450522	1822588C1	Fuel Filter	1
431277	N/A	Pan Gasket Kit	1
431256	1824970C95	Upper Gasket Kit	1
401022	1824966C94	Cylinder Kits	6
Cylinder Kit Includes			
410025	1823313C1	Piston	1
410021	1818552C1	Pin	1
410003	1818702C1	Retainers	2
405005	1817247C93	Ring Kit	1
400004	1815674C1	Liner	1
421210	1822322C92	O-Ring Kit	1

## DT-466 HEUI

+ 466111-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
470150	N/A	Main Bearing Kit	1
470130	1836020C91	Rod Bearings	6
431277	N/A	Pan Gasket Kit	1
431274	1830720C94	Upper Gasket Kit	1
401026	1836192C92	Cylinder Kits	6
Cylinder Kit Includes			
410030	1836321C1	Piston	1
410031	1830060C1	Pin	1
410003	1818702C1	Retainers	2
405025	1830724C92	Ring Kit	1
400003	1841326C1	Liner	1
421213	1842115C1	Liner Seal	1

## DT-466 HEUI

466112-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
470150	N/A	Main Bearing Kit	1
470130	1836020C91	Rod Bearings	6
431277	N/A	Pan Gasket Kit	1
431274	1830720C94	Upper Gasket Kit	1
401028	1836299C94	Cylinder Kits	6
Cylinder Kit Includes			
410032	1833092C1	Piston	1
410031	1830060C1	Pin	1
410003	1818702C1	Retainers	2
405024	1830723C92	Ring Kit	1
400003	1841326C1	Liner	1
421213	1842115C1	Liner Seal	1

## DT-466 HEUI

466113-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
470120	2511360C91	Main Bearing Kit	1
470100	1822389C91	Rod Bearings	6
431277	N/A	Pan Gasket Kit	1
431256	1824970C95	Upper Gasket Kit	1
401030	1830565C92	Cylinder Kits	6
Cylinder Kit Includes			
410033	1830375C1	Piston	1
410021	1818552C1	Pin	1
410003	1818702C1	Retainers	2
405005	1817247C93	Ring Kit	1
400004	1815674C1	Liner	1
421210	1822322C92	O-Ring Kit	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



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After reviewing your request, the PAI Technical Support Group and the Sales Department will contact you with your requested information along with pricing and availability. Account number required.



# PAI INTERNATIONAL ENGINE KITS

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## DT-466 HEUI w/ EGR

466114-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
<b>470170</b>	N/A	Main Bearing Kit	1
<b>470130</b>	1836020C91	Rod Bearings	6
<b>450525</b>	1842638C92	Fuel Filter	1
<b>450524</b>	1842639C92	Oil Filter	1
<b>BSR-0385</b>	1830856C1	Sealant	1
<b>431291</b>	1842592C91	EGR Seal Kit	1
<b>431287</b>	1842588C93	EGR Gasket Kit	1
<b>431299</b>	N/A	Pan Gasket Kit	1
<b>431295</b>	1885598C91	Upper Gasket Kit w/ Head Bolts	1
<b>401038</b>	1842554C93	Cylinder Kits	6
Cylinder Kit Includes			
<b>410041</b>	1842227C1	Piston	1
<b>410031</b>	1830060C1	Pin	1
<b>410003</b>	1818702C1	Retainers	2
<b>405025</b>	1830724C92	Ring Kit	1
<b>400003</b>	1841326C1	Liner	1
<b>421213</b>	1842115C1	Liner Seal	1

## DT-466 HEUI w/ EGR

466115-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
<b>470170</b>	N/A	Main Bearing Kit	1
<b>470130</b>	1836020C91	Rod Bearings	6
<b>450525</b>	1842638C92	Fuel Filter	1
<b>450524</b>	1842639C92	Oil Filter	1
<b>BSR-0385</b>	1830856C1	Sealant	1
<b>431299</b>	N/A	Pan Gasket Kit	1
<b>431291</b>	1842592C91	EGR Seal Kit	1
<b>431287</b>	1842588C93	EGR Gasket Kit	1
<b>431295</b>	1885598C91	Upper Gasket Kit w/ Head Bolts	1
<b>401045</b>	1876100C94	Cylinders Kits	6
Cylinder Kit Includes			
<b>410067</b>	1847682C2	Piston	1
<b>410031</b>	1830060C1	Pin	1
<b>410003</b>	1818702C1	Retainers	2
<b>405034</b>	1876098C91	Ring Kit	1
<b>400003</b>	1841326C1	Liner	1
<b>421213</b>	1842115C1	Liner Seal	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



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## DT-466 HEUI w/ EGR

466116-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
<b>470170</b>	N/A	Main Bearing Kit	1
<b>470130</b>	1836020C91	Rod Bearings	6
<b>450525</b>	1842638C92	Fuel Filter	1
<b>450524</b>	1842639C92	Oil Filter	1
<b>BSR-0385</b>	1830856C1	Sealant	1
<b>431299</b>	N/A	Pan Gasket Kit	1
<b>431291</b>	1842592C91	EGR Seal Kit	1
<b>431287</b>	1842588C93	EGR Gasket Kit	1
<b>431295</b>	1885598C91	Upper Gasket Kit w/ Head Bolts	1
<b>401041</b>	1850403C94	Cylinder Kits	6
Cylinder Kit Includes			
<b>410045</b>	1858121C1	Piston	1
<b>410031</b>	1830060C1	Pin	1
<b>410003</b>	1818702C1	Retainers	2
<b>405031</b>	1850402C91	Ring Kit	1
<b>400003</b>	1841326C1	Liner	1
<b>421213</b>	1842115C1	Liner Seal	1

## DT-466 HEUI W/EGR

466117-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
<b>470170</b>	N/A	Main Bearing Kit	1
<b>470130</b>	1836020C91	Rod Bearings	6
<b>450525</b>	1842638C92	Fuel Filter	1
<b>450524</b>	1842639C92	Oil Filter	1
<b>BSR-0385</b>	1830856C1	Sealant	1
<b>431299</b>	N/A	Pan Gasket Kit	1
<b>431291</b>	1842592C91	EGR Seal Kit	1
<b>431287</b>	1842588C93	EGR Gasket Kit	1
<b>431295</b>	1885598C91	Upper Gasket Kit w/ Head Bolts	1
<b>401044</b>	1842556C96	Cylinder Kits	6
Cylinder Kit Includes			
<b>410065</b>	1842622C2	Piston	1
<b>410031</b>	1830060C1	Pin	1
<b>410003</b>	1818702C1	Retainers	2
<b>405033</b>	1842551C92	Ring Kit	1
<b>400003</b>	1841326C1	Liner	1
<b>421213</b>	1842115C1	Liner Seal	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



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## DT-466 HEUI w/ EGR

466118-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
<b>470170</b>	N/A	Main Bearing Kit	1
<b>470130</b>	1836020C91	Rod Bearings	6
<b>450525</b>	1842638C92	Fuel Filter	1
<b>450524</b>	1842639C92	Oil Filter	1
<b>BSR-0385</b>	1830856C1	Sealant	1
<b>431299</b>	N/A	Pan Gasket Kit	1
<b>431291</b>	1842592C91	EGR Seal Kit	1
<b>431287</b>	1842588C93	EGR Gasket Kit	1
<b>431295</b>	1885598C91	Upper Gasket Kit w/ Head Bolts	1
<b>401042</b>	1850401C91	Cylinder Kits	6
Cylinder Kit Includes			
<b>410047</b>	1858120C1	Piston	1
<b>410031</b>	1830060C1	Pin	1
<b>410003</b>	1818702C1	Retainers	2
<b>405025</b>	1830724C92	Ring Kit	1
<b>400003</b>	1841326C1	Liner	1
<b>421213</b>	1842115C1	Liner Seal	1

## DT-466 HEUI w/ EGR

466119-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
<b>470170</b>	N/A	Main Bearing Kit	1
<b>470130</b>	1836020C91	Rod Bearings	6
<b>450526</b>	1878042C92	Fuel Filter	1
<b>450524</b>	1842639C92	Oil Filter	1
<b>BSR-0385</b>	1830856C1	Sealant	1
<b>431299</b>	N/A	Pan Gasket Kit	1
<b>480250</b>	1876265C94	EGR Seal Kit	1
<b>431325</b>	1876111C91	EGR Gasket Kit	1
<b>431295</b>	1885598C91	Upper Gasket Kit w/ Head Bolts	1
<b>401049</b>	1876101C94	Cylinder Kits	6
Cylinder Kit Includes			
<b>410062</b>	1847683C2	Piston	1
<b>410031</b>	1830060C1	Pin	1
<b>410003</b>	1818702C1	Retainers	2
<b>405038</b>	1876099C91	Ring Kit	1
<b>400003</b>	1841326C1	Liner	1
<b>421213</b>	1842115C1	Liner Seal	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



# PAI INTERNATIONAL ENGINE KITS

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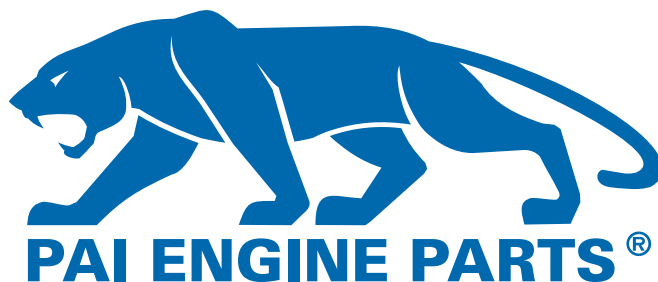
(+) HIGH PERFORMANCE AVAILABLE BY ADDING (HP) TO THE END OF KIT NUMBER

## DT-466 PLN

466122-(*) INFRAME KIT (WIDE BEARING W/ FILTER)			
PAI Ref.	OEM Ref.	Description	Qty.
<b>470025</b>	1823843C91	Main Bearing Kit	1
<b>470075</b>	1823851C91	Rod Bearing Kit	1
<b>431278</b>	N/A	Pan Gasket Kit	1
<b>450501</b>	1811953C1	Oil Filters	2
<b>450520</b>	625627C1	Fuel Filter	1
<b>450521</b>	672603C3	Fuel Filter	1
<b>431204</b>	1817254C96	Upper Gasket Kit	1
<b>401005</b>	1817645C94	Cylinder Kits	6
Cylinder Kit Includes			
<b>410001</b>	1817520C2	Piston	1
<b>410002</b>	670675C1	Pin	1
<b>410004</b>	326874R1	Retainers	2
<b>405005</b>	1817247C93	Ring Kit	1
<b>400005</b>	1810504C2	Liner	1
<b>421200</b>	680086C1	O-Ring Kit	1

## DT-530 HEUI

530101-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
<b>470150</b>	N/A	Main Bearing Kit	1
<b>470130</b>	1836020C91	Rod Bearings	6
<b>431277</b>	N/A	Pan Gasket Kit	1
<b>431282</b>	1830721C94	Upper Gasket Kit	1
<b>401074</b>	N/A	Cylinder Kits	6
Cylinder Kit Includes			
<b>410075</b>	N/A	Crown	1
<b>410036</b>	1833433C1	Skirt	1
<b>410031</b>	1830060C1	Pin	1
<b>410003</b>	1818702C1	Retainers	2
<b>405025</b>	1830724C92	Ring Kit	1
<b>400003</b>	1841326C1	Liner	1
<b>421213</b>	1842115C1	Liner Seal	1



Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



# PAI INTERNATIONAL ENGINE KITS

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(+) HIGH PERFORMANCE AVAILABLE BY ADDING (HP) TO THE END OF KIT NUMBER

## DT-530 HEUI

530102-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
470120	2511360C91	Main Bearing Kit	1
470130	1836020C91	Rod Bearings	6
431277	N/A	Pan Gasket Kit	1
431282	1830721C94	Upper Gasket Kit	1
401032	1830709C96	Cylinder Kits	6
Cylinder Kit Includes			
410026	1830532C3	Piston	1
410031	1830060C1	Pin	1
410003	1818702C1	Retainers	2
405024	1830723C92	Ring Kit	1
400003	1841326C1	Liner	1
421213	1842115C1	Liner Seal	1

## DT-530 HEUI

530103-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
470120	2511360C91	Main Bearing Kit	1
470100	1822389C91	Rod Bearings	6
431277	N/A	Pan Gasket Kit	1
431256	1824970C95	Upper Gasket Kit	1
401036	1825548C96	Cylinder Kits	6
Cylinder Kit Includes			
410038	1826412C1	Crown	1
410039	1826414C1	Skirt	1
410021	1818552C1	Pin	1
410003	1818702C1	Retainers	2
405024	1830723C92	Ring Kit	1
400003	1841326C1	Liner	1
421213	1842115C1	Liner Seal	1

## DT-530 HEUI

530104(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
470120	2511360C91	Main Bearing Kit	1
470100	1822389C91	Rod Bearings	6
431277	N/A	Pan Gasket Kit	1
431256	1824970C95	Upper Gasket Kit	1
401040	1825547C96	Cylinder Kits	6
Cylinder Kit Includes			
410043	1825593C1	Piston	1
410021	1818552C1	Pin	1
410003	1818702C1	Retainers	2
405024	1830723C92	Ring Kit	1
400003	1841326C1	Liner	1
421213	1842115C1	Liner Seal	1

## DT-530 PLN

530105-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
470120	2511360C91	Main Bearing Kit	1
470100	1822389C91	Rod Bearings	6
431277	N/A	Pan Gasket Kit	1
431251	1822328C94	Upper Gasket Kit	1
401043	1822333C98	Cylinder Kits	6
Cylinder Kit Includes			
410018	1822098C3	Piston	1
410021	1818552C1	Pin	1
410003	1818702C1	Retainers	2
405024	1830723C92	Ring Kit	1
400003	1841326C1	Liner	1
421213	1842115C1	Liner Seal	1

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Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



# PAI INTERNATIONAL ENGINE KITS

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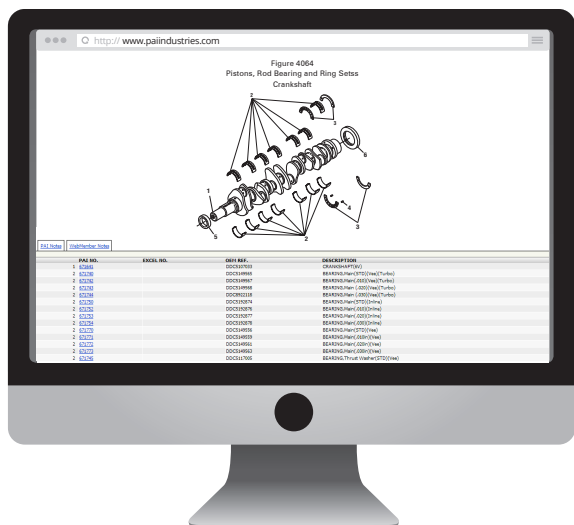
(+) HIGH PERFORMANCE AVAILABLE BY ADDING (HP) TO THE END OF KIT NUMBER

## DT-530 PLN

## DT-570 HEUI w/ EGR

530106-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
<b>470120</b>	2511360C91	Main Bearing Kit	1
<b>470100</b>	1822389C91	Rod Bearings	6
<b>450502</b>	1833121C1	Oil Filter	1
<b>450522</b>	1822588C1	Fuel Filter	1
<b>BSR-0385</b>	1830856C1	Sealant	1
<b>431277</b>	N/A	Pan Gasket Kit	1
<b>431251</b>	1822328C94	Upper Gasket Kit	1
<b>401046</b>	1824757C97	Cylinder Kits	6
Cylinder Kit Includes			
<b>410034</b>	1829847C1	Crown	1
<b>410039</b>	1826414C1	Skirt	1
<b>410021</b>	1818552C1	Pin	1
<b>410003</b>	1818702C1	Retainers	2
<b>405024</b>	1830723C92	Ring Kit	1
<b>400003</b>	1841326C1	Liner	1
<b>421213</b>	1842115C1	Liner Seal	1

570101-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
<b>470170</b>	N/A	Main Bearing Kit	1
<b>470130</b>	1836020C91	Rod Bearings	6
<b>450525</b>	1842638C92	Fuel Filter	1
<b>450524</b>	1842639C92	Oil Filter	1
<b>431299</b>	N/A	Pan Gasket Kit	1
<b>BSR-0385</b>	1830856C1	Sealant	1
<b>431287</b>	1842588C93	EGR Gasket Kit	1
<b>431291</b>	1842592C91	EGR Seal Kit	1
<b>431295</b>	1885598C91	Upper Gasket Kit w/ Head Bolts	1
<b>401047</b>	1876102C93	Cylinder Kits	6
Cylinder Kit Includes			
<b>410069</b>	1847684C1	Piston	1
<b>410015</b>	1874000C1	Pin	1
<b>410003</b>	1818702C1	Retainers	2
<b>405038</b>	1876099C91	Ring Kit	1
<b>400003</b>	1841326C1	Liner	1
<b>421213</b>	1842115C1	Liner Seal	1



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